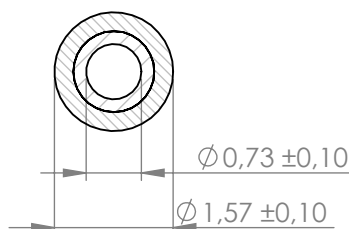


Compashield® splice quality requirements:


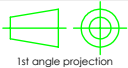
No reduction of the shielding properties in the splicing area. Splicing rubber thin and conductive.
 No flash, porosity or excess rubber at the joint after splicing.
 Max increase of compression force in the splicing area 5%. No excess splicing rubber inside hollow profiles.
 Joining point should stand for 10% stretch without mechanical damage

Cross-section area1,04mm²**Electrial resistance measure:**

Methode: Nolato R3 Max:300 mOhm



REVISIONS			Art.nr	Material	Lenght	Weight/m	Splice
REV.	DATE	DESCRIPTION	1176900	8648/1540	Roll	2,2g/1g	No
B	130613	Minor changes					
D	171023	Hole size chaned from 0,63 to 0,73 mm/ SM					

		Document name					
		Compashield Soft Hollow O-shape					
		Sheet scale	Sheet size	Document no.	Rev no.	Nolato art. no.	Customer no.
		10:1	A4	P1769:11:001	D	1176900	
General tolerances				Drawn by	Checked by	Date	
ISO 3302-1 M3				S.Muhonen	P.Akerberg	2011-09-15	
Reference cad data						Part version no.	