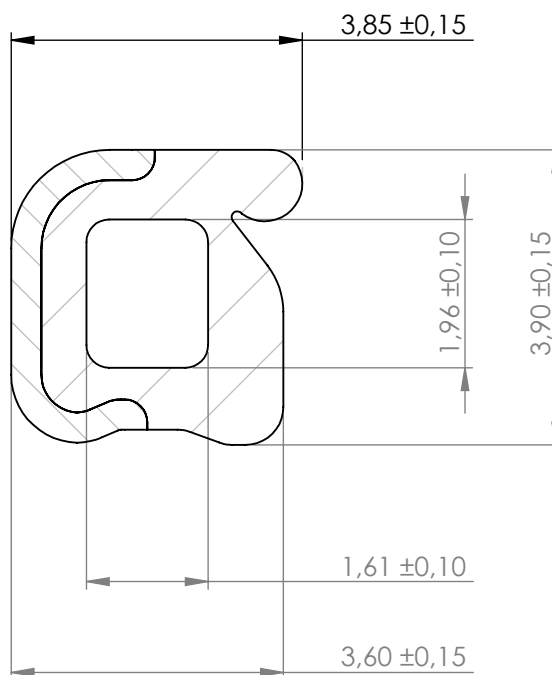


Compashield® splice quality requirements:


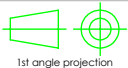
No reduction of the shielding properties in the splicing area. Splicing rubber thin and conductive.
 No flash, porosity or excess rubber at the joint after splicing.
 Max increase of compression force in the splicing area 5%. No excess splicing rubber inside hollow profiles.
 Joining point should stand for 10% stretch without mechanical damage

Cross-section area9.9 mm²**Electrial resistance measure:**

Methode: Nolato R3 Max: 300 mOhm



REVISIONS				
REV.	DATE	DESCRIPTION	Art.nr	Material
			1174900	8648 /1540
			1174901	1540 ±5 mm
			1174902	1582 ±5 mm
				Roll
				6g / 9g
				No
				Yes
				Yes

		Document name			Compashield EE	
		Sheet scale	Sheet size	Document no.	Rev no.	Nolato art. no.
		10:1	A4	P1749:11:001	E	1174900
General tolerances		Drawn by		Checked by		Date
ISO 3302-1 M3		S.Muhonen		1174900		2013-11-07
		Reference cad data			Part version no.	